



VARNISH ACRYLOR

PRODUCT DEFINITION

Transparent Acrylic varnish used as a topcoat for two-component coating systems.

APPLICATION SUPPORTS

- Finishing varnish for cars.
- Industrial Finishing and interior/exterior wood-work.

CHEMICAL NATURE

Transparent polyurethane lacquer based on an hydroxylated acrylic resin with high weathering and UV resistance.

GENERAL CHARACTERISTICS

Varnish Acrylor is a transparent medium solid varnish, characterised by :

- * High gloss,
- * Good appearance,
- * Good levelling.

PHYSICAL PROPERTIES

- Density : 0.98±0.02 (Kg/L)
- Viscosity: 80±10 (Sec DIN4) Solid
- content (volume) : 43(%) Solid
- content (weight) : 50%
- Tint : Transparent
- Spreading-rate : 10 m²/L/50µm



SUPPORT

- * Previously painted or new metallic surfaces.
- * Wood
- * Aluminum and galvanised steel (with WASH PRIMER).

ASSOCIATED PRODUCTS




- Standard Hardener Acrylor.
- Rapid Acrylor.
- C3.

DRYING

Drying at 20°C	Hardener Acrylor Standard Hardener	Rapid Acrylor Rapid hardener
 Touch dry	15min	15min
 Dry Deep dry 60°C Pot life	5h 8h 30min 10h	1h30min 5h 20 min 2h

APPLICATION

- Mixing Ratio : 2 : 1 (Varnish : Hardener MS)
- Application viscosity (DINCUP 4mm 20°C) : 17-18 Sec (dilution : 10% of C3)

	Opening (mm)	Pressure (bars)
 Air spray	1.3-1.5	3.5-4.5
 Air spray HVL HE	1.4-1.6 1.3-1.4 1.2-1.4	3.5-4.5
 Number of coats/ thickness (µm)		2/50-60

PACKAGING AND STORAGE

- * Packaging : 1l, 0.5l et 0.2l.
 - * Storage : 12 months in the closed paint can, as delivered.
- Store inside in conditions avoiding extremes of hot and cold temperatures. Keep away from sources of heat, sparks and flames.